

BEST AVAILABLE COPY

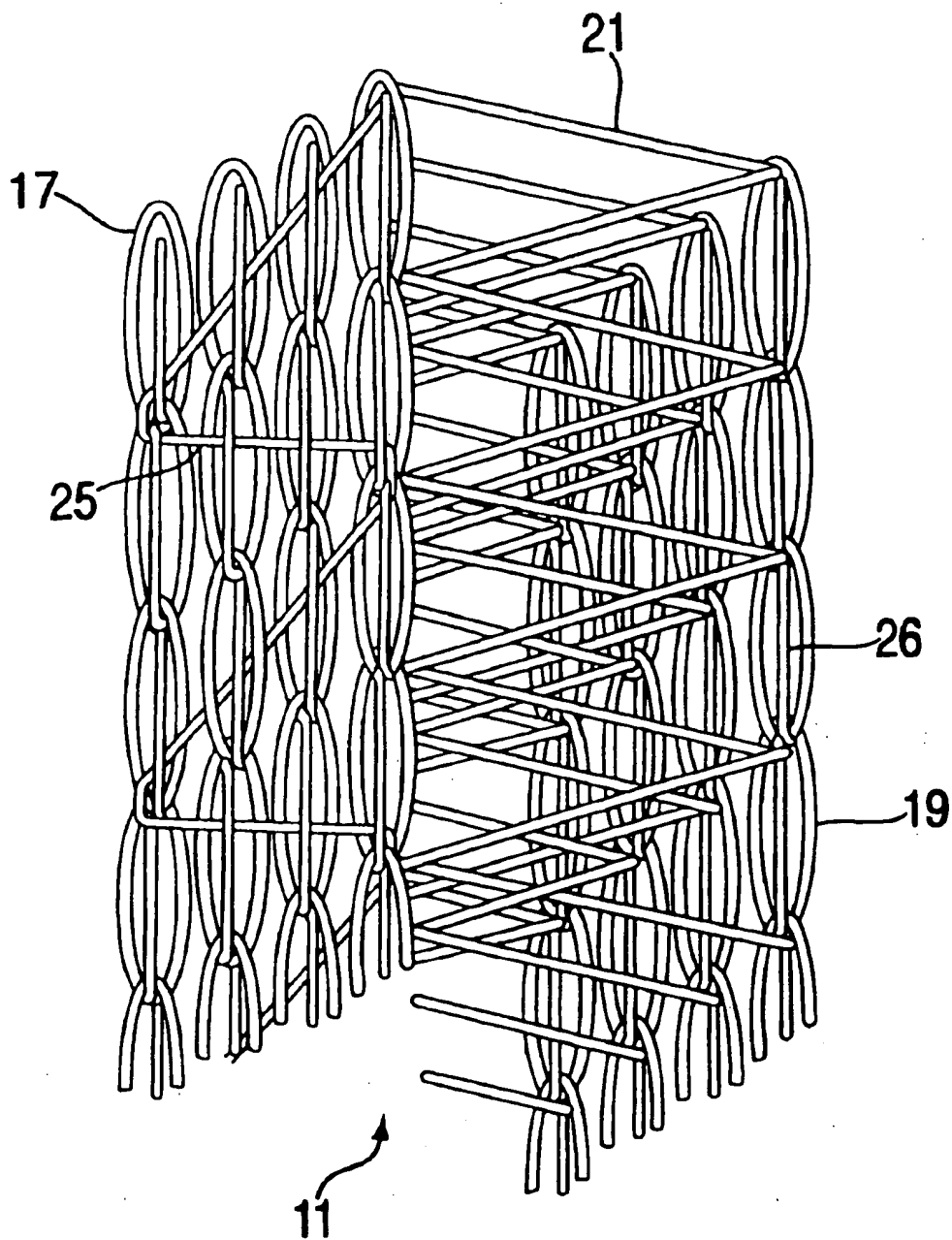


FIG. 1

BEST AVAILABLE COPY

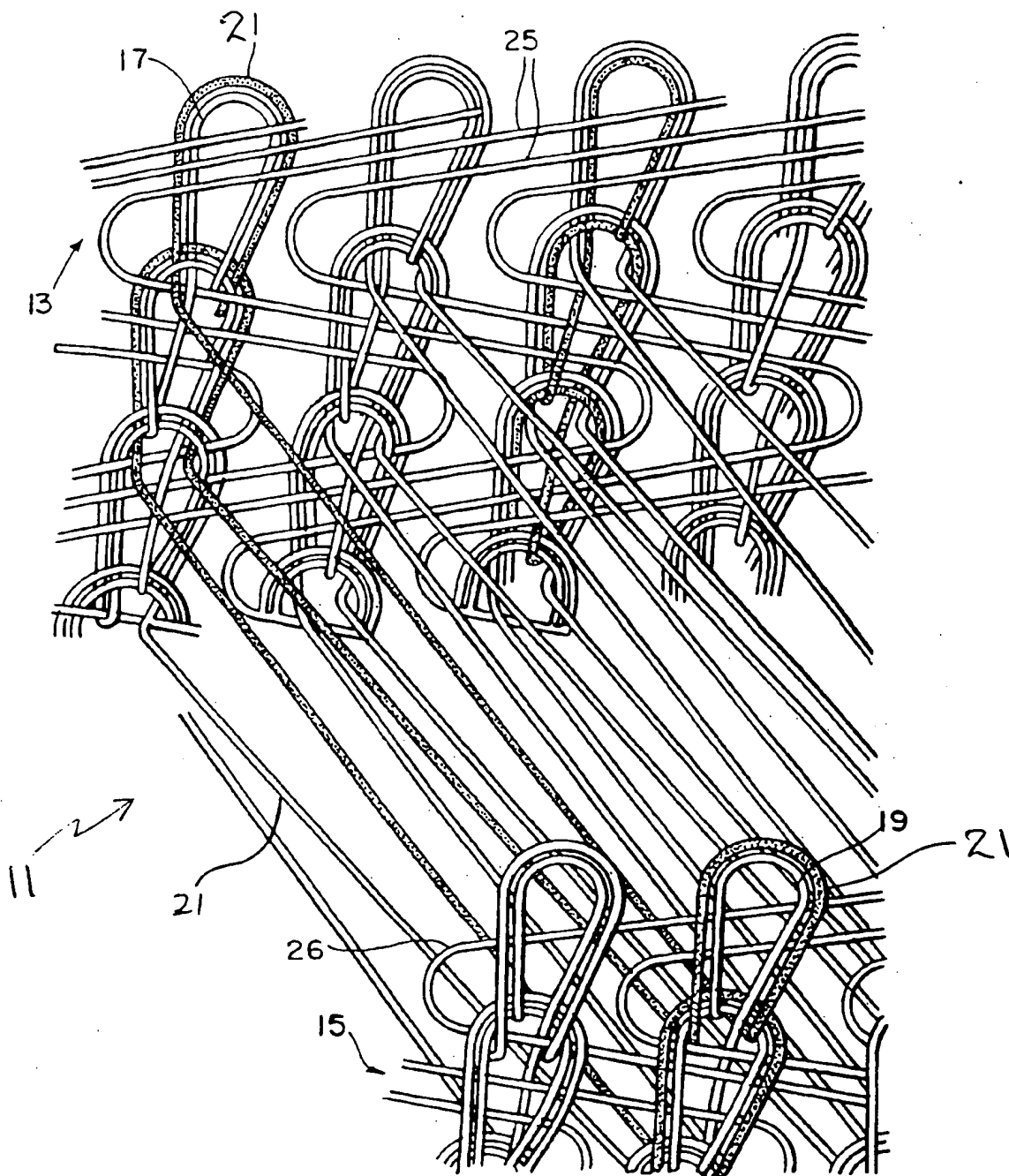


FIG. 2

BEST AVAILABLE COPY

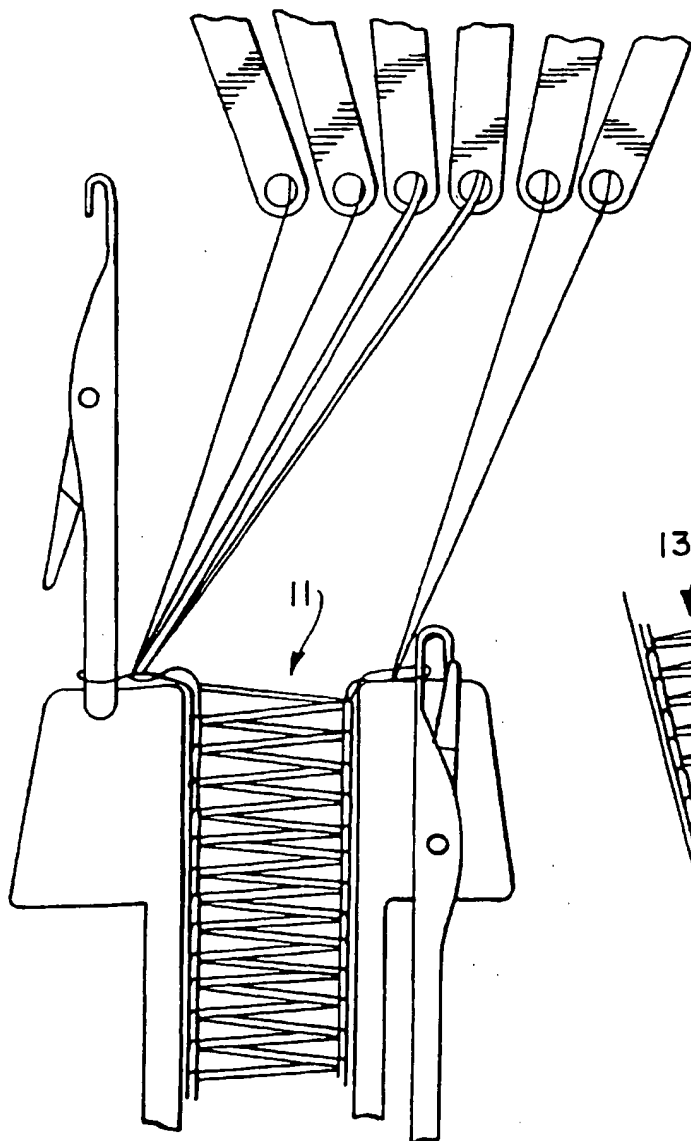


FIG. 3

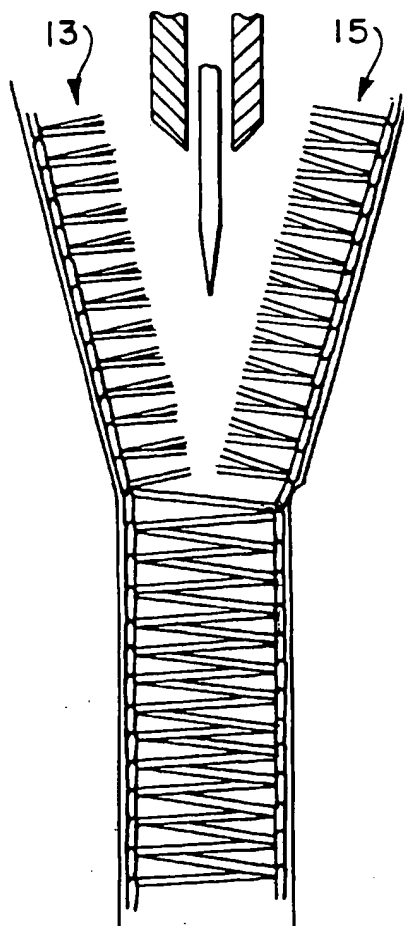


FIG. 4

BEST AVAILABLE COPY

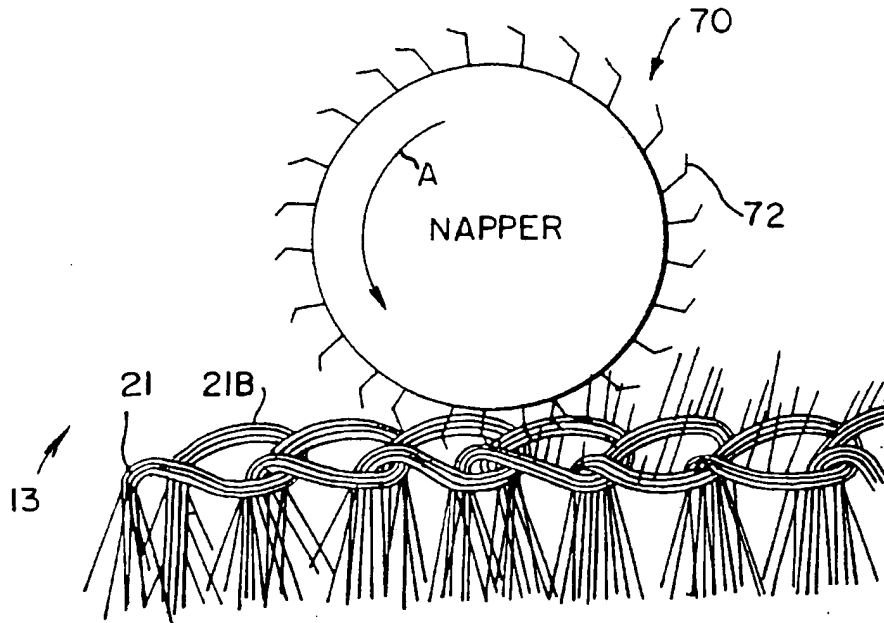


FIG. 5

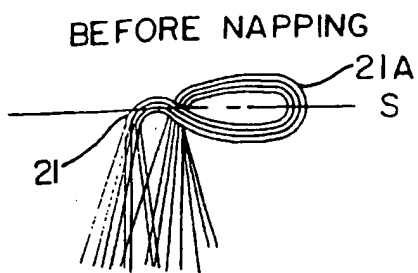


FIG. 6A

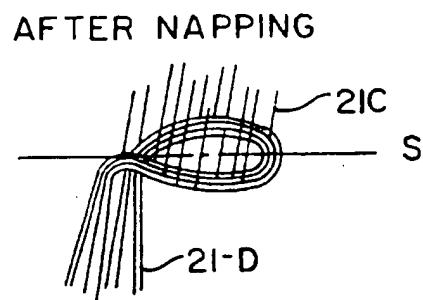
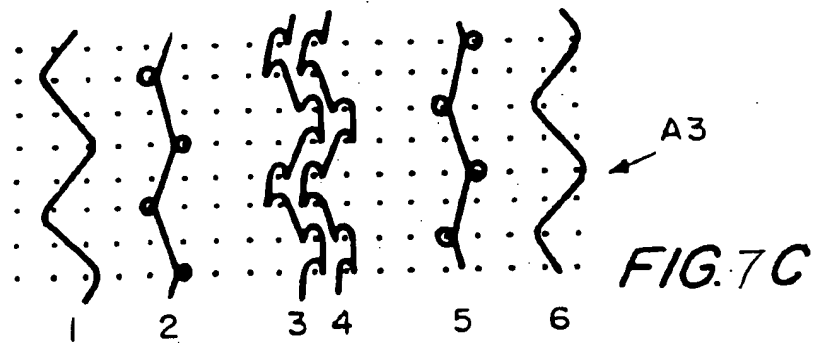
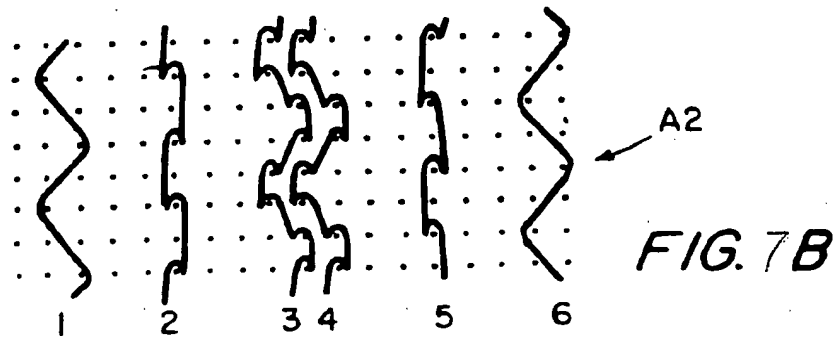
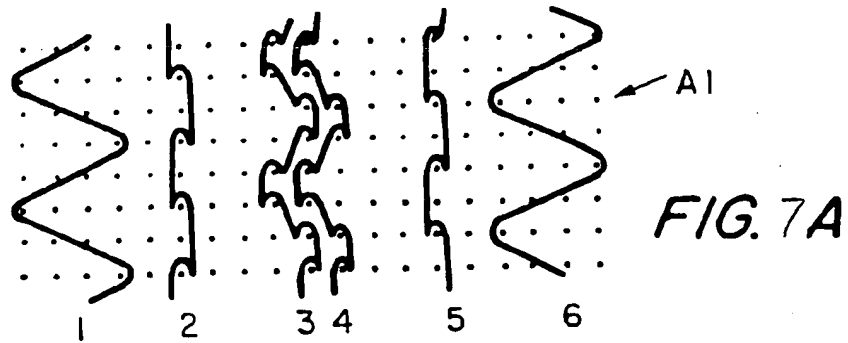


FIG. 6B



BEST AVAILABLE COPY

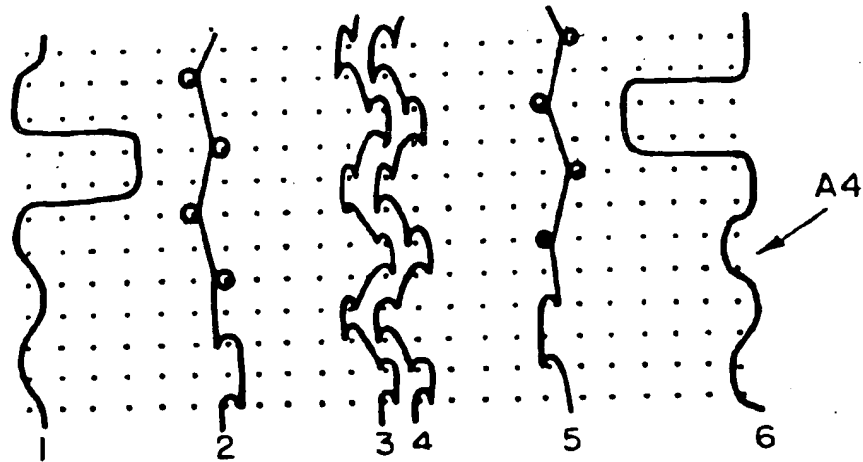


FIG. 7D

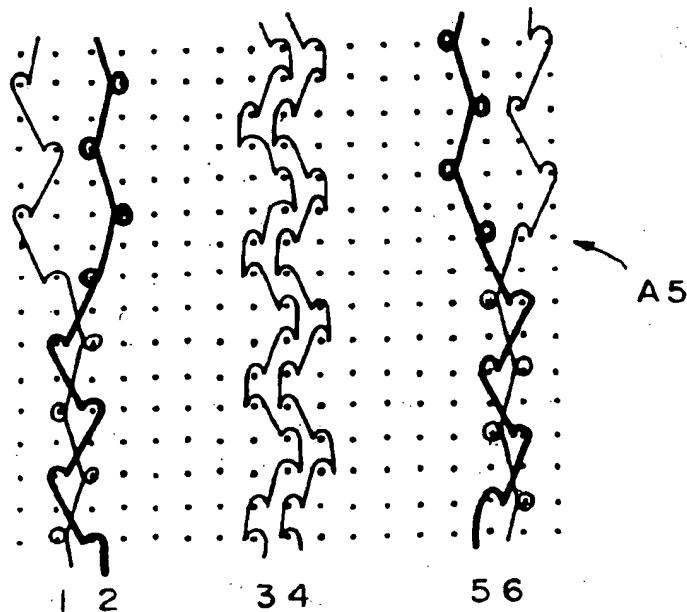


FIG. 7E

BEST AVAILABLE COPY

DIRECTION ON PILE
 BEFORE STRETCHING AFTER STRETCHING
 IN WIDTH DIRECTION IN WIDTH DIRECTION

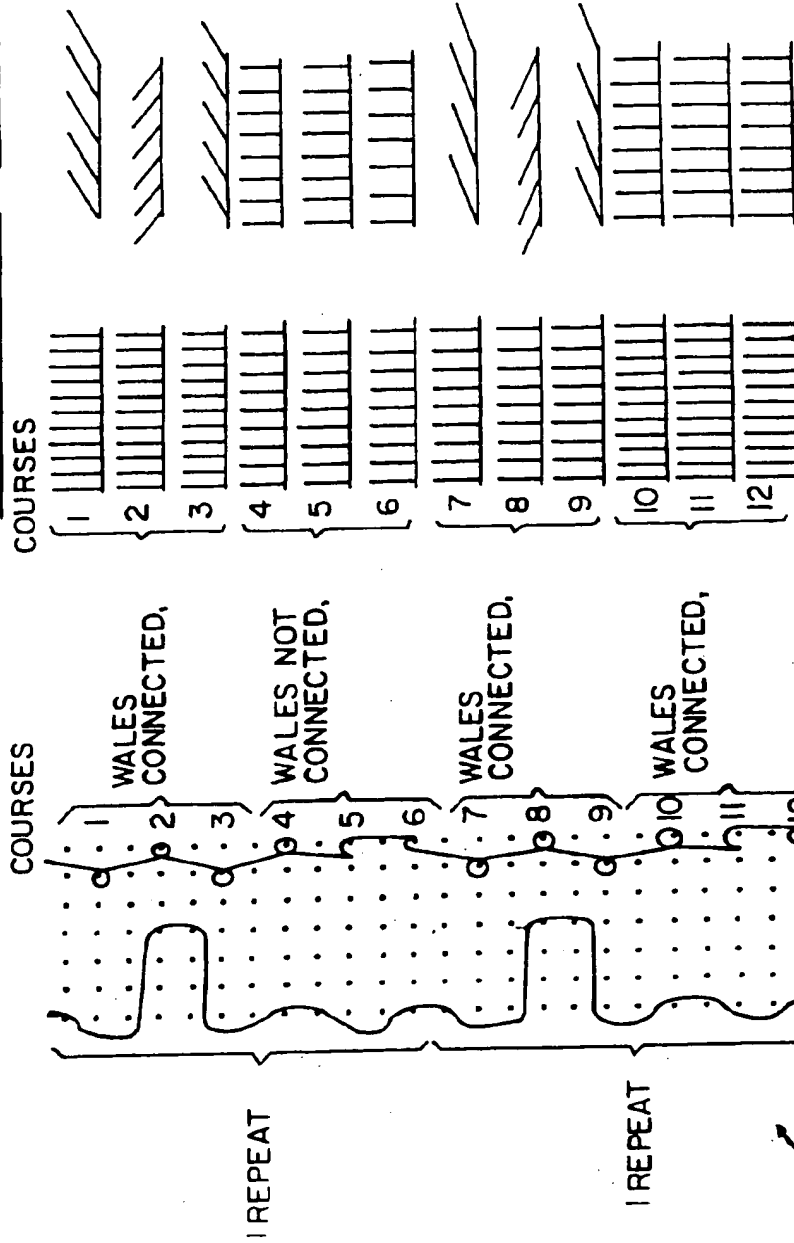


FIG. 8C

FIG. 8B

FIG. 8A